

Industrial Engineering

Allocating Truck Yard Resources and Reducing Bobtail Miles

Kate Bowden (Team Leader), Hector D. Santillan, Mackenzie Fredrick, Riley Baker, Santiago Schrader Industry Partners: Jake Wofford (Vice President, Operations), Trevor Rogers (Director II, Operations), Brandon Workman (Logistics Engineer II, West Dray Operations)

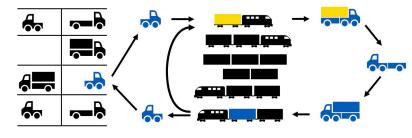


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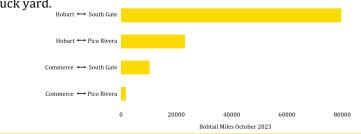
Addressing Bobtail Miles

J.B. Hunt Intermodal

J.B. Hunt Transport Services, Inc. is a Fortune 500 company specializing in multimodal services to provide streamlined shipping and carrier solutions. The Intermodal business unit ships between customers and the such as fuel, driver wages, and equipment maintenance, without moving BNSF Railway, utilizing truck yards to domicile trucks and trailing equipment. Intermodal drivers begin and end their day driving 'bobtail' between truck yards and rail yards. Bobtailing occurs when no trailing equipment is attached to the cab of a truck.

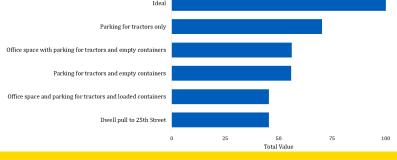


J.B. Hunt is concerned about the number of bobtail miles being driven because they consider bobtailing unproductive. Bobtailing incurs costs, freight to generate revenue [1]. Using data provided by Brandon Workman and Jake Wofford, we determined that in October 2023, J.B. Hunt drove over 114,000 bobtail miles, costing over \$185,000. We developed an optimization model to create an ideal scenario where all bobtailing to and from the Hobart rail yard is assigned to the 25th Street truck yard.



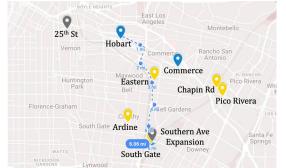
Value of Alternatives

We created five alternatives for resource allocation at the new truck yards. We started with our solution from our simple optimization model: The 25th Street yard should contain enough tractors to meet the Hobart rail yard demand. We determined the other four alternatives through stakeholder analysis. The alternative allocating exclusively cabs to 25th Street and exclusively containers to the South Gate Expansion had the greatest total value.



Truck Yard Allocation

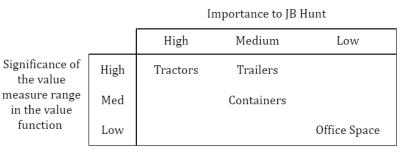
J.B. Hunt has a network of 5 truck yards in Los Angeles, California. They recently purchased two new properties in this area, and our goal is to reduce bobtail miles by effectively allocating space for equipment at these yards. The new yard at 25th Street is closer to the primary rail yard than all the existing J.B. Hunt truck yards.



1] M. Pearson, "Deadhead Miles: What they cost and how to reduce them," Delivery Solutions, https://blog.deliverysolutions.co/dead-head-miles (accessed Oct. 30, 2023)

Weight Analysis

We used a Multiple Objective Decision Analysis (MODA) model to determine how to allocate resources at the new truck vards. We identified four resources (tractors, trailers, containers, and office space) that influence space allocation through stakeholder analysis. We created value recommends the amount of space to dedicate for each resource visually functions and a swing weight matrix to compare each resource. Then, we scored each factor and scaled them to sum to 1.



Decision Support Tool

We explored a limited number of alternatives, so we developed a decision support tool in Microsoft Excel VBA. The tool allows users to adjust the swing weights to generate different resource allocations. The output and by acreage. The output also estimates the total bobtail miles and the associated costs for the recommended allocation strategy.

| JBH Truck Yard Planning | 9 | | × | New Yards | Address | Use | Acreage | Tractor Parking | Trailer Parking | Container Parking | Office Space |
|--|---|------------|--|-----------------------------------|---|----------------------------------|------------|--------------------|--------------------|----------------------|-----------------|
| Select Yard: 25th St | Remaining Space (acres): 0.77 | | | Southern Ave Expansion 25th St | 5625 Southern Ave, South Gate, CA 90280 2121 E 25th St, Vernon, CA 90058 | Only Containers Only Tractors | 9.9 5.7 | 0 285 | 0 | 350 0 | 0 |
| Tractors at least v 220 Rate the Importance of Tractors 70 % | Trailers exactly f each attribute as a p Trailers 10 Submi | Containers | Office Space (sq. ft.) exactly v 0 sum to 100%) Office Space (sq. ft.) 6 10 % | Total Bobtailing Miles Cost | 51838.20 583,459.50 | | | | | | |